

SQ1 - DRYNESS VALUE TEST

Techno Air Gate (TAG)

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JAMJOOM PHARMA Site

Date Sunday, May 25, 2025

Location / Sterilizer

Water station Pure steam point Out of Distillation Colum

Code

TEST				
Cycle No	1	2	3	Average
(M1) Total weight of flask pipes etc (kg)	0.594	0.594	0.596	
(M2) Total weight of flask and 650ml of water (kg)	1.246	1.244	1.249	
(M3) Total weight of flask + condensate (kg)	1.309	1.306	1.312	
(T0) Initial temperature of water in flask (oC)	21.500	21.800	21.800	
(T1) Final temperature of water and condensate (oC)	72.600	72.000	73.300	
(T _S) Average temperature of steam delivered to sterilizer (°C)	140.600	141.700	139.400	
(TS) Average temperature of steam delivered to sterilizer (oC)	2143.020	2140.160	2147.020	
Calculated Dryness Value	0.99	0.98	1.00	0.99

Requirements of EN 285

≥ 0.95

Notes:

- 1. The dryness value is not less than 0.90 (if metal loads are processed, the dryness value should not be below 0.95).
- 2. Throughout the operating cycle, the temperature measured in the steam service pipe is within 3 °C of that measured during the superheat test.